



## T7-SCR

Function Unlimited .. more than imagine ..

**Product Features:** The new modular design meet: IP protection standards CE certification. RoHS specifications

Rich in unusual display. Immediately stop alarm output function output

- ◆ Protective cover to protect the input power supply to prevent electrical shock hazard
  - ◆ Power input protection built high-Fuse internal components
  - ◆ First software to set input and output control mode  
Input: temperature signal: K.S.J.B.E.T.F.PT100  
Analog signal: 0 ~ 20mA 4 ~ 20mA 1 ~ 5V 0 ~ 10V
  - ◆ Output mode: (adjust reactive power) (adjusted voltage) (current limit) (limit voltage)
  - ◆ 32Bit CPU program control precision of 0.01%
  - ◆ Temperature protection test. Over-temperature alarm immediately. Stop output
  - ◆ RS485 communications module. Data Access
  - ◆ Output (current voltage) monitoring
  - ◆ I/O Control Terminal
  - ◆ Protective cover to protect against output short circuit dangerous to touch
  - ◆ Intelligent cooling fan control
- Side-face cover design wiring is easier to maintain. IP protection standards in line with
- PCB voltage AC80V ~ 265V

### PID temperature control function

Control panel : Software features all-digital set

(PID temperature control) Auto-tuning function

1.shows the amount of current input signal

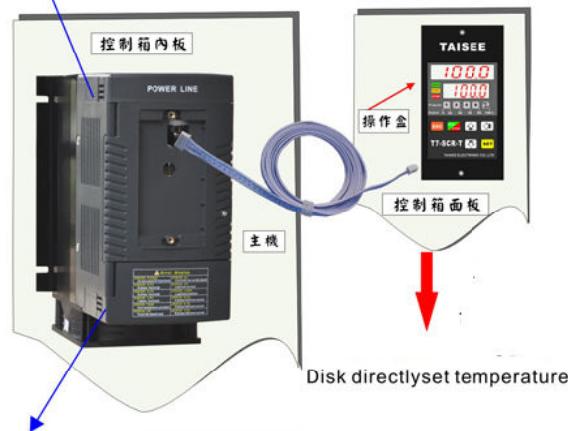
2.shows output %

4.shows the output voltage and current

3.20 kinds of warning is displayed

#### Input signal:

K.S.J.B.E.T.F.PT100  
0~20mA 4~20mA 1~5V 0~10V

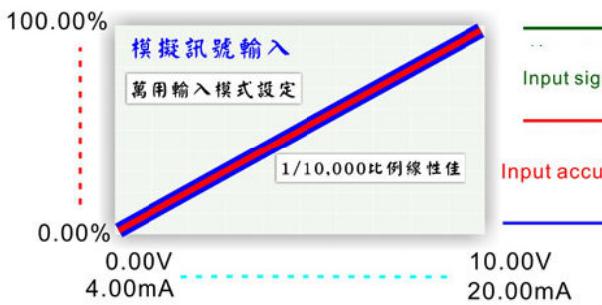


Zero/Phase/current limited/constant current voltage limited/constant voltage/current voltage control

Limited kw / constant kw / DC output / SSR

0.01% of high-precision .32-bit CPU program control

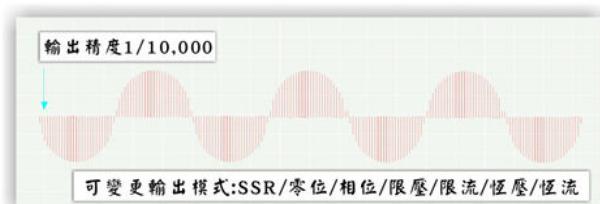
#### Input control accuracy 0.01%



#### AC12V~660V



#### Output accuracy 0.01%



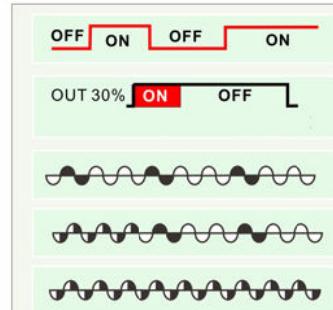
Each waveform 1/10,000 output phase angle. Achieve precision control requirements

## Output mode

Temperature line input (detection accuracy 0.1°C)



K	B
PT100	E
J	T
R	F
S	



控制速度0.01秒  
Control the speed of 0.01 seconds

Solid state relay mode

控制精度1/100  
Control accuracy of 1/100

Fixed time zero to start

控制精度1/1000  
Control accuracy of 1/1000

Periodicity waveform

控制精度1/10,000  
Control accuracy of 1/10000

Phase shift

控制精度1/10,000  
Control accuracy of 1/10000

Phase shift

控制精度1/10,000  
Control accuracy of 1/10000

All-digital mode of operation. All the features of a touch can be



Shows input value. Each class junction and alarm content

PV **1000** Test (input) value is displayed

SV **1000** Set (output) value is displayed

0 20 40 60 80 100% Output% lamp

**RUN** RUN Starts up indicating lamp

**ERR** ERR Alarm indicating lamp

**STOP** STOP Stops indicating lamp

**Move key**

Numerical value increases:

Numerical value minishes:

**SET** Enter

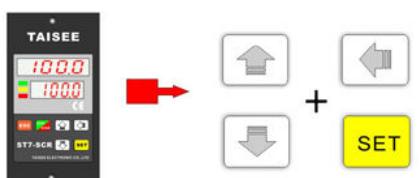
**RUN STOP** Manual mode: Startup/ Stop

**ESC** Alarm status instantly read. Escorts

Class parameter setting functions

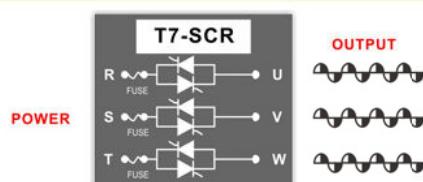


All parameters back to factory settings



All parameter regress (of products) leave the factory Chih

3φ Output adjustment



UVW output independent adjustment

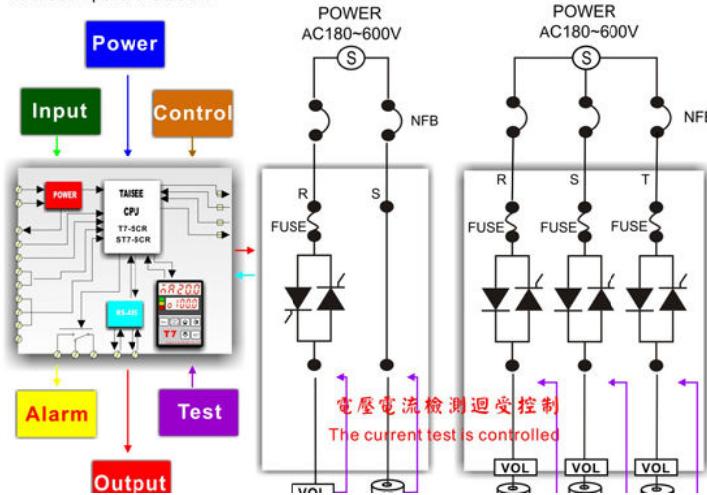
Load amps. AUTO-tuning



AMP-AT ← → LEVEL2  
curr E CURRE

Automatic calculation of load current

Microcomputer PC board



## Special function

T7 type: Contains the following all output pattern. May change the output mode by the software

1.(full-wave control/half-wave control) chooses

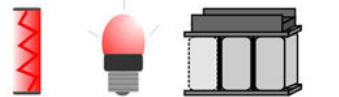
2.(zero position/phase/limits electric current/to limit voltage/constant current/constant voltage/to limit voltage constant current/to limit electric current constant voltage)



Load Kw shaping computing mode:

適用負載特性:

Is suitable the  
load characteristics:



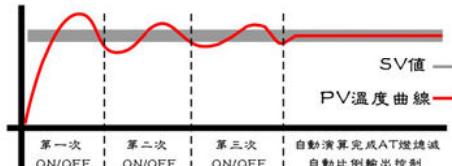
Lighting control, inductive load, rapid changes

(1-phase): Load (KW)/voltage (V)= ampere (A)\*(1.15)= uses SCR ampere (A) elected  
(3-phase): [load (KW)/voltage (V)]/ $\sqrt{3}$  = ampere (A)\*(1.15)= uses SCR ampere (A) elected

Transformer load. Selects the SCR nominal current to enlarge 30%

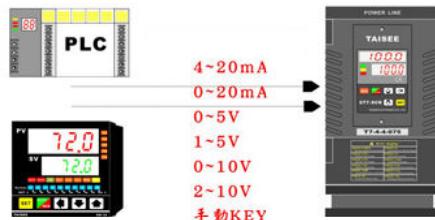
Capacitor load. Selects the SCR nominal current to enlarge 80%

### Temperature Auto-tuning PID



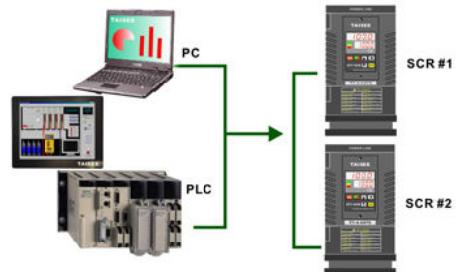
Achieves controls the warm effect best

### Can receive various control signals



### Modbus Rs485

#### Communication control function

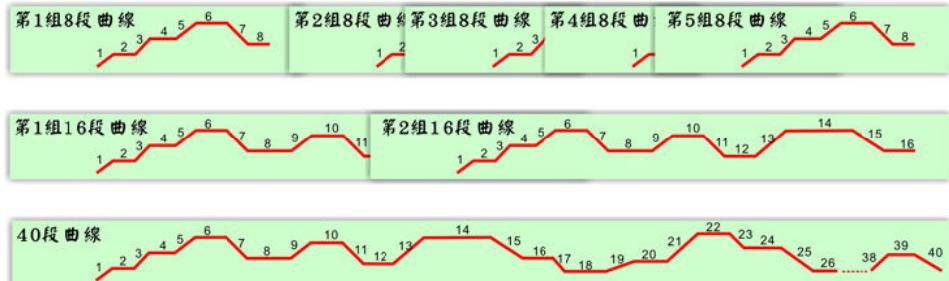


### 5 groups may the program output plan

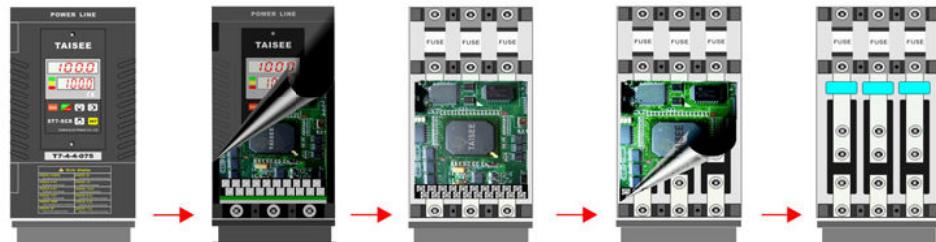
第一组 第二组 第三组 第四组 第五组:



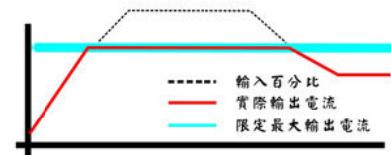
5 group of each 8 sections may establish the elevation of temperature. Holds warm. The temperature decrease curve 5 groups connect the single unit to use the altogether 40 sections to be possible to establish the temperature curve



### New modular combinations designed to show unprecedented quality



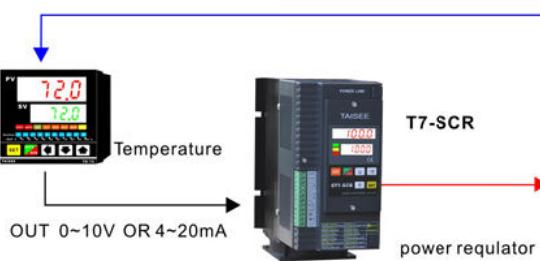
### Programmed limit current and voltage



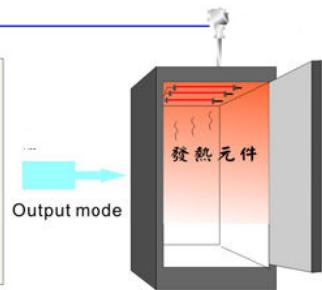
Constant voltage and current output function:  
Control accuracy 1%

### Offers a variety of output modes to change the settings. for a variety of load characteristics

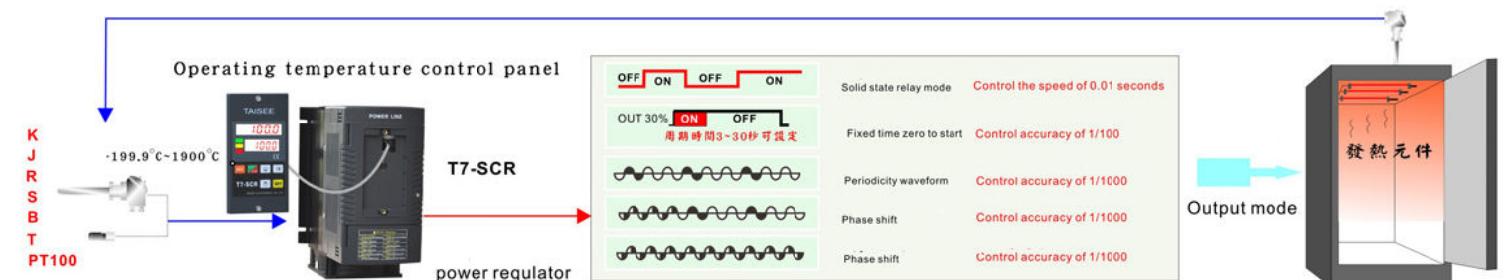
#### Thermostat control mode



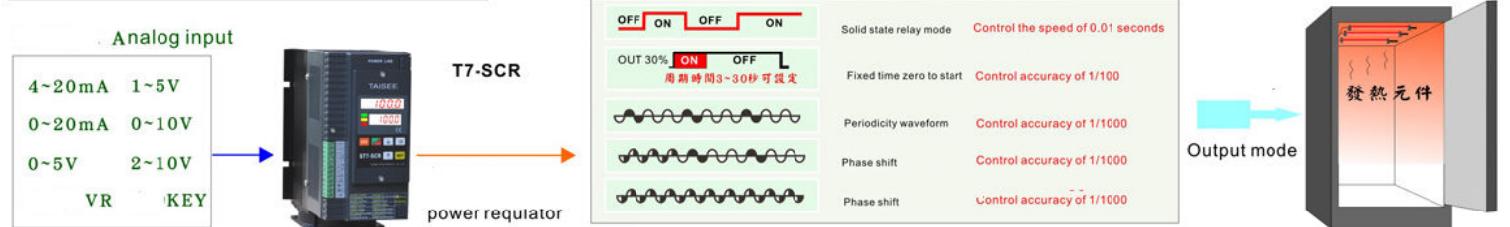
Solid state relay mode	Control the speed of 0.01 seconds
OUT 30% ON OFF OFF	周時間3~30秒可設定
Periodicity waveform	Control accuracy of 1/100
Phase shift	Control accuracy of 1/1000
Phase shift	Control accuracy of 1/1000



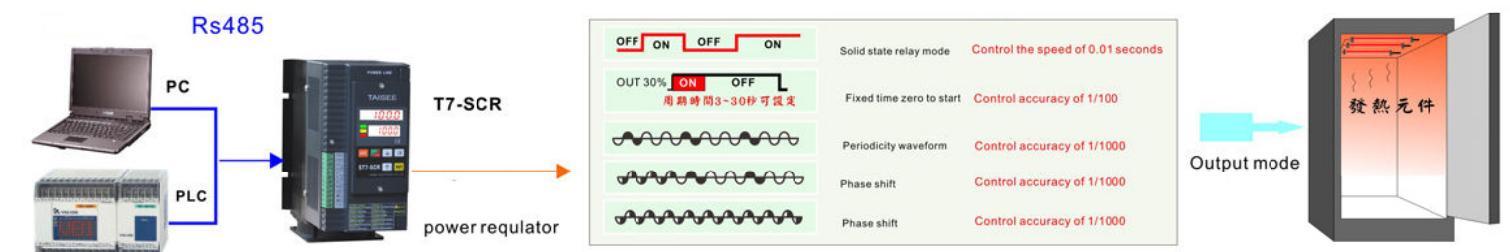
### Includes temperature control mode



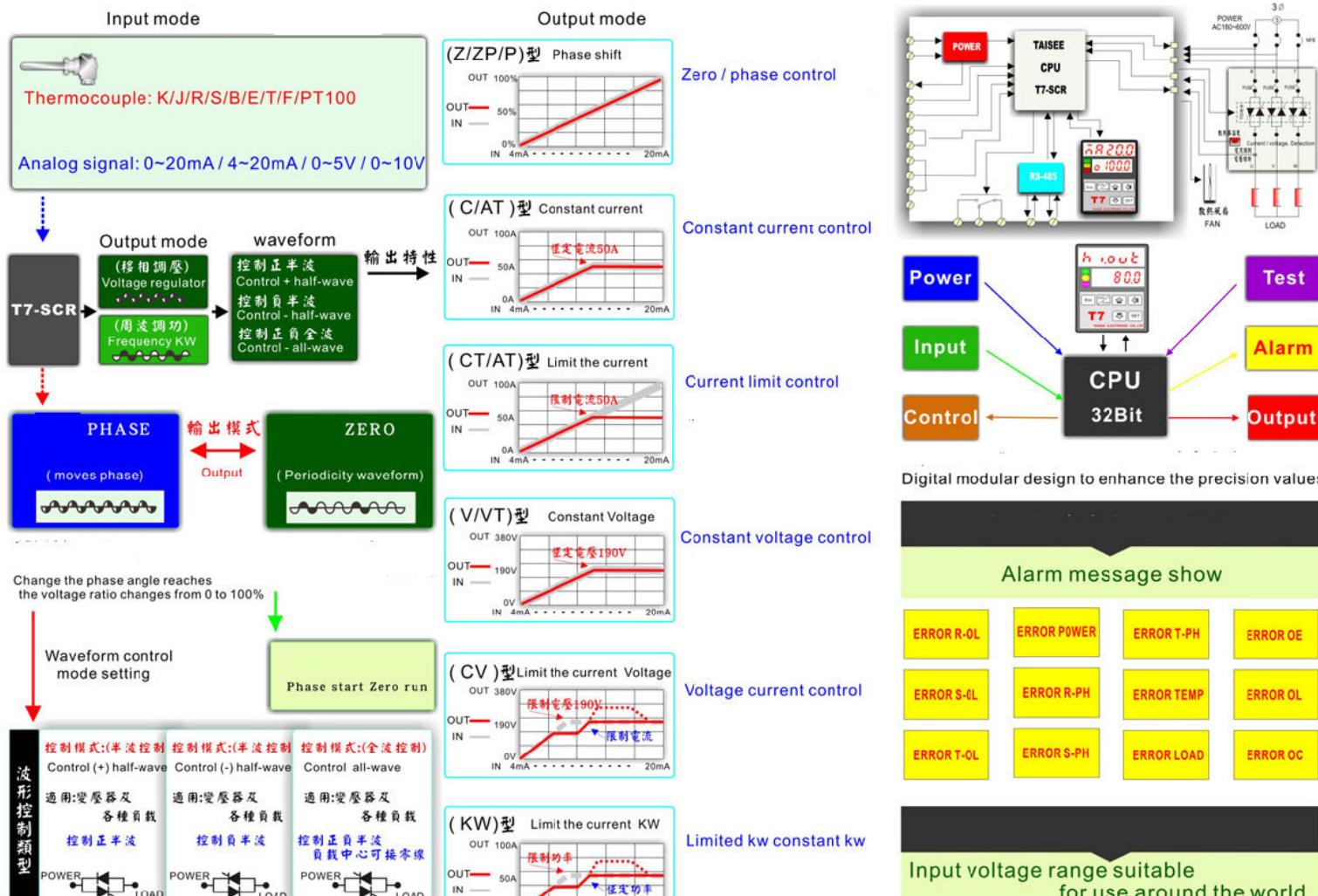
### Analog input mode

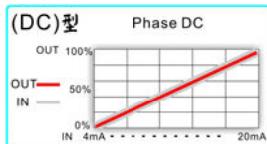


### Communication control mode



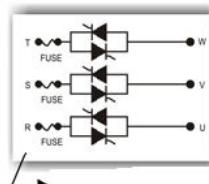
### 11 output mode. for a variety of load characteristics





## DC O output control

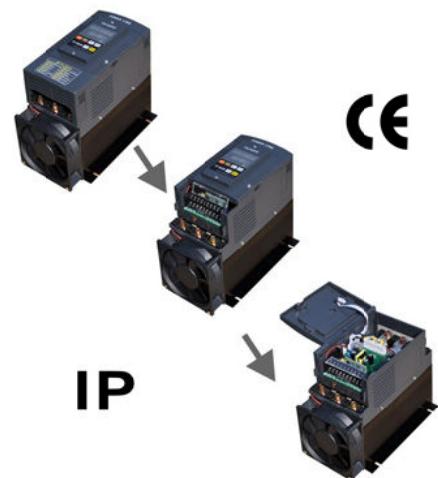
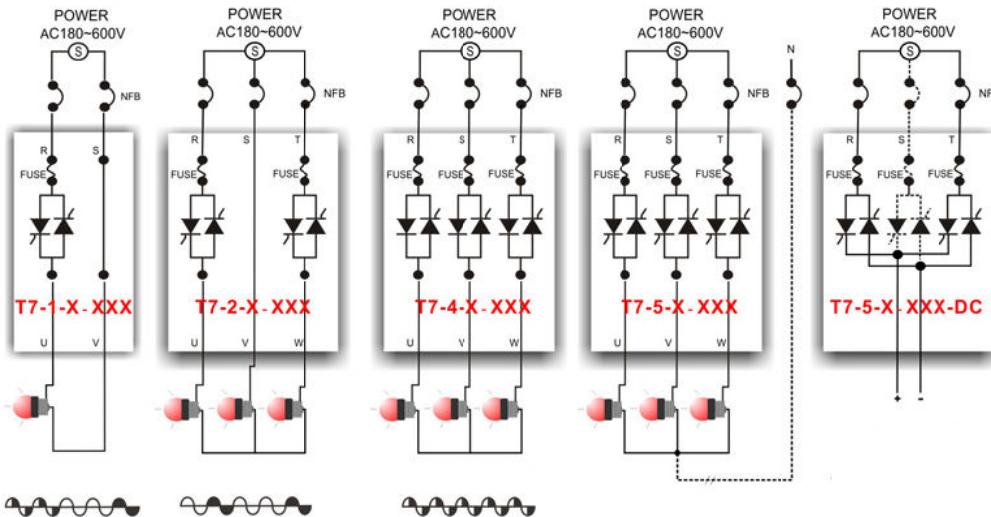
Main power  
AC85V~600V



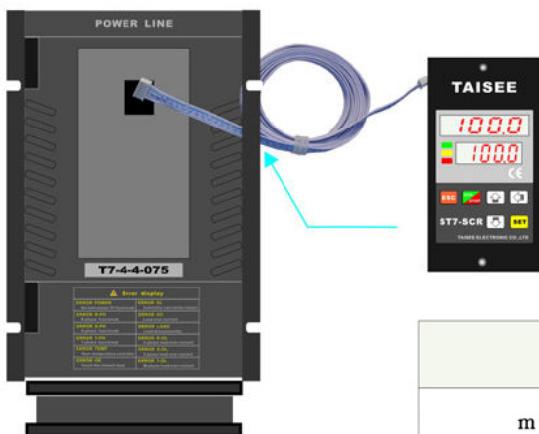
CB voltage AC80V ~ 265V

Out mode:(Zero)(Phase)(Limits voltage)(Limits current)(Phase starts zero Running)(DC out)

First side-panel. Easy to maintain  
Meet IP protection



New design. A substantial increase in product-value

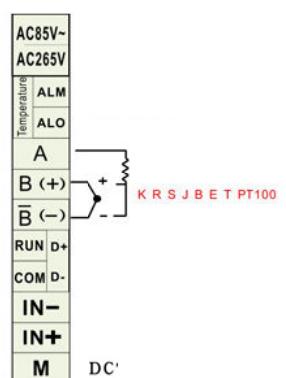
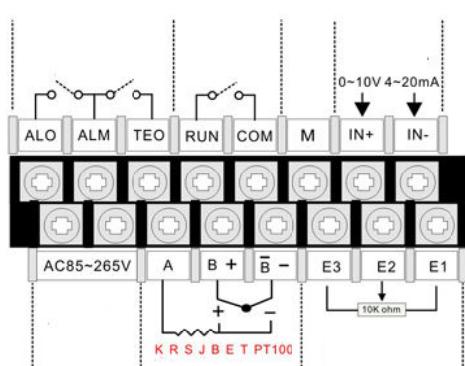
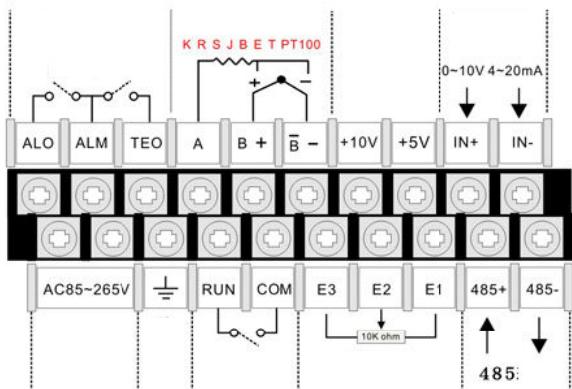


	<b>A</b>	<b>B</b>	<b>a</b>	<b>b</b>
m m	62.5	120	58.5	101

#### T7 three-phase models of the PC board terminals

## T7 single-camera-type PC board terminals

### St7 type PC board terminals



PID temperature control function	Optional								
Output  OUT 30%	●	●	●	●	●	●	●	●	●
Output  (Phase) to adjust the voltage	●	●	●	●	●	●	●	●	●
Output  Maximum current limit	Optional	Optional	●	●	●	—	●	●	Optional
Output  Constant output current	—	—	●	●	●	—	●	●	Optional
Output  Limit the maximum KW	Optional	Optional	●	●	●	—	●	●	Optional
Output  Constant output KW	—	—	●	●	●	—	●	●	Optional
Output  Limit the maximum output voltage	—	—	—	—	—	●	—	●	Optional
Output  Constant output voltage	—	—	—	—	—	●	—	●	Optional
Output  Output voltage and current control	—	—	—	—	—	—	—	●	Optional
7-segment digital display	●	●	●	●	●	●	●	●	●
KEY key parameter setting functions	●	●	●	●	●	●	●	●	●
Separate display box operation	●	●	●	●	●	●	●	●	●
40°C Intelligent cooling fan control	●	●	●	●	●	●	●	●	●
85°C Over-temperature stop function	●	●	●	●	●	●	●	●	●
Built-in high-speed fuse	●	●	●	●	●	●	●	●	●
Three-phase output current unbalance alarm output	—	—	Optional	Optional	Optional	—	●	—	—
Modbus Rs485 communication	Optional								
Error contact output function	●	●	●	●	●	●	●	●	●
Load is disconnected Ground short circuit detection	Optional	Optional	●	●	●	—	●	●	—
Breakdown detection module	Optional	Optional	●	●	●	—	●	●	—
PCB voltage range AC85 ~ 265V	●	●	●	●	●	●	●	●	●

## Mode specification

(1-phase): Load (KW)/voltage (V)= ampere (A)\*(1.15)= uses SCR ampere (A) elected

(3-phase): [load (KW)/voltage (V)]/ $\sqrt{3}$ = ampere (A)\*(1.15)= uses SCR ampere (A) elected

Type	Mode	Main power		Output current				Output control mode		Temperature	Communication
		0	AC12~80V	028	28A	150	150A	Z	Zero-cycle control		
T7	1	0	AC12~80V	028	28A	150	150A	Z	Zero-cycle control	T	PID温控
		1	AC85~160V	030	30A	175	175A			R	485通讯

Standard		Phase / zero can changed	4 AC180~440V	040	40A	200	200A	P	Phase shift control	5組40段 溫控曲線 Program temperature	N
ST7			6 AC460~600V	050	50A	225	225A	CT	Current limit		
Compact		2 Control two-phase		060	60A	250	250A	C	Constant current		
WT7		Cycle had zero power adjustment		075	75A	300	300A	VT	Voltage limit		
Water cooled		4 3-phase half wave control		080	80A	400	400A	V	Constant voltage		
		Phase / zero can changed		100	100A	500	500A	AT	3Ø Current control		
		5 Phase / zero can be changed 3-phase full-controlled load center can be accessed 0V line		125	125A	800	800A	CV	Voltage and current control		
				1200	1200A			DC	DC Output Control		
								KW	limit KW		
								KWT	Constant KW		
								CYC	Change the cycle of output	OUT 30% <span style="background-color: red; color: white; padding: 2px;">ON</span> OFF	周期時間3~30秒可設定

The purchase of goods



Set the device to extend the line

Mode

T7K-2

T7K-4

Length

2M

4M

MODE:		Current	Image	Dimensions (mm)			(mm)		Weight	KW Load		Lock compact new force	Cooling mode
L	W	D	L	W	220V	380V				220V	380V		
ST7	1Ø	ST7-X-X-028X	28A	F1	185	110	155	170	105	1.8	3	6	M6 40kgfcm
		ST7-X-X-030X	30A	F1	185	110	155	170	105	1.8	4	7	M6 50kgfcm
		ST7-X-X-040X	40A	F1	185	110	155	170	105	1.8	6	9	M6 50kgfcm
	3Ø	ST7-X-X-028X	28A	F1	185	110	155	170	105	1.8	5	12	M6 70kgfcm
		ST7-X-X-030X	30A	F1	185	110	183	170	105	1.8	6	15	M6 75kgfcm
		ST7-X-X-040X	40A	F2	220	110	183	170	105	2.5	9	18	M6 85kgfcm

T7	T7	T7-X-X-050-X	50A	F3	210	110	183	170	105	1.8	7	12	M6 50kgfcm
		T7-X-X-060-X	60A	F3	210	110	183	170	105	1.8	10	18	M6 50kgfcm
		T7-X-X-075-X	75A	F3	235	110	183	170	105	1.8	14	24	M6 70kgfcm
		T7-X-X-080-X	80A	F3	235	110	183	170	105	1.8	15	25	M6 75kgfcm
		T7-X-X-100-X	100A	F3	235	110	183	170	105	2.5	18	33	M6 85kgfcm
		T7-X-X-125-X	125A	F3	235	110	183	170	105	2.5	22	40	M6 95kgfcm

T7	T7	T7-X-X-175-X	175A	F3	235	110	183	170	105	2.8	30	50	M8 200kgfcm
		T7-X-X-200-X	200A	F3	250	140	205	170	135	3.8	35	62	M8 220kgfcm
		T7-X-X-225-X	225A	F3	250	140	205	170	135	3.8	39	66	M8 250kgfcm
		T7-X-X-250-X	250A	F3	250	140	205	170	135	4.5	42	75	M10 250kgfcm
		T7-X-X-300-X	300A	F3	250	140	205	170	135	4.5	52	90	M10 250kgfcm
		T7-X-X-400-X	400A	F4	370	180	255	250	160	6.5	70	120	M12 250kgfcm

T7	WT7	T7-X-X-800-X	800A	F4	440	275	270	235	255	15	120	220	M16 250kgfcm
		WT7-X-X-1200-X	1200A	F4	440	275	270	235	255	22	160	300	M16 250kgfcm
		T7-X-X-040-X	40A	F3	250	140	205	170	135	2.8	9	18	M6 40kgfcm

	T7-X-X-000-X	50A	F3	250	140	205	170	135	3.9	10	32	M5	0kgfcm
3Ø T7	T7-X-X-075-X	75A	F3	250	140	205	170	135	3.9	22	40	M6	70kgfcm
	T7-X-X-080-X	80A	F3	250	140	205	170	135	3.9	25	42	M6	75kgfcm
	T7-X-X-100-X	100A	F3	250	140	205	170	135	3.9	32	56	M6	85kgfcm
	T7-X-X-125-X	125A	F3	300	140	205	170	135	5.1	38	67	M6	95kgfcm
	T7-X-X-150-X	150A	F3	300	140	205	170	135	5.7	45	80	M8	170kgfcm
	T7-X-X-175-X	175A	F3	370	180	255	250	160	10	50	90	M10	250kgfcm
	T7-X-X-200-X	200A	F4	370	180	255	250	160	10	55	100	M10	250kgfcm
	T7-X-X-225-X	225A	F4	370	180	255	250	160	10	68	120	M10	250kgfcm
	T7-X-X-250-X	250A	F4	335	275	250	225	255	18	75	140	M10	250kgfcm
	T7-X-X-300-X	300A	F4	335	275	250	225	255	18	89	160	M10	250kgfcm
WT7	T7-X-X-400-X	400A	F4	440	275	270	235	255	22	120	220	M12	250kgfcm
	T7-X-X-500-X	500A	F4	440	275	270	235	255	26	150	270	M14	250kgfcm
	T7-X-X-800-X	800A	F4	600	275	290	300	255	30	260	450	M16	250kgfcm
	WT7-X-X-1200-X	1200A	F4	600	275	290	300	255	30	300	550	M16	250kgfcm

Fan

Water